



# Standard Practice for Selection of Blood for In Vitro Evaluation of Blood Pumps<sup>1</sup>

This standard is issued under the fixed designation F 1830; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope

1.1 This practice covers blood that will be used for in vitro performance assessments of blood pumps. These assessments include the hemolytic properties of the devices.

1.2 This practice covers the utilization of blood for the in vitro evaluation of the following devices:

1.2.1 Continuous flow rotary blood pumps (roller pumps, centrifugal pumps, axial flow pumps, etc.) (see Practice F 1841).

1.2.2 Pulsatile blood pumps (pneumatically driven, electro-mechanically driven, etc.).

1.3 The source of blood utilized for in vitro evaluation of blood trauma (that is, hemolysis caused by the blood pumps, due to the pump design, construction, and materials used) substantially influences the results of the performance of these devices. Thus, a standardized blood source is required.

## 2. Referenced Documents

### 2.1 ASTM Standards:

F 1841 Practice for Assessment of Hemolysis in Continuous Flow Blood Pumps<sup>2</sup>

## 3. Terminology

### 3.1 Definitions of Terms Specific to This Standard:

3.1.1 *continuous flow pump*—a blood pump that produces continuous blood flow due to its rotary motion.

3.1.2 *hemolysis*—one of the parameters of blood damage caused by a blood pump. This can be observed by a change in the plasma color and can be measured as an increase of free plasma hemoglobin concentration.

3.1.3 *pulsatile pump*—a blood pump that produces blood flow to mimic a natural heart.

## 4. Summary of Practice

4.1 For the experimental evaluation of blood pump designs and materials, an in vitro hemolysis test is recommended using fresh bovine or porcine blood. The donor animals should have normal body temperature, no physical signs of disease, including diarrhea and rhinorrhea, and an acceptable normal range of hematological profiles. The blood from a slaughterhouse

should not be used because it may be contaminated with other body fluids, unless obtained by controlled venipuncture. However, for the preclinical studies, fresh human blood is recommended for use (see Practice F 1841).

4.2 For the in vitro hemolysis test, fresh bovine or porcine blood is used within 48 h, including the time for transport. Fresh human blood should be used within 24 h after blood harvesting. The collected blood should be refrigerated at 2 to 8°C.

## 5. Significance and Use

5.1 The test results are substantially affected by donor species and age, the method of harvesting, the period of storage, the biochemical state of the blood, and the hemoglobin and hematocrit level of blood.<sup>3,4</sup> Therefore, standardization of proper blood usage for in vitro evaluation of blood pumps is essential, and this recommended practice will allow a universal comparison of test results.

5.2 Drawing several units of blood from healthy cattle does not affect them or their health. Therefore, bovine blood is strongly suggested for usage in experimental evaluation of blood damage. Mixing two donor sources of blood should be avoided in hemolysis tests because the mixture may induce added hemolysis or a change in red cell resistance against trauma.

## 6. Collection and Preparation of Blood

6.1 Blood will be drawn using a venipuncture technique through a large bore needle (14 G or larger) into a blood bag which contains anticoagulants such as citrate phosphate dextrose adenine (CPDA-1) anticoagulant solution (see Appendix X1) or heparin sulfate (see Appendix X2). The blood is obtained from human volunteers, cattle or pigs having normal body temperature, no physical signs of disease, including diarrhea, rhinorrhea, and whose hematological profiles are in an acceptable range. No negative pressure in excess of 100 mmHg should be applied during the drawing of the blood. Blood will be collected until the blood bag is full to obtain a total of  $450 \pm 45$  mL of blood and with anticoagulants. A larger bag can also be used.

<sup>1</sup> This practice is under the jurisdiction of ASTM Committee F-4 on Medical and Surgical Materials and Devices and is the direct responsibility of Subcommittee F04.40 on Cardiovascular Standards.

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<sup>2</sup> Annual Book of ASTM Standards, Vol 13.01.

<sup>3</sup> Mueller NM, et al. In Vitro Hematological Testing of Rotary Blood Pumps: Remarks on Standardization and Data Interpretation. *Artif Organs*, 17 (2), 1993, pp. 103–110.

<sup>4</sup> Mizuguchi K, et al. Does Hematocrit Affect In Vitro Hemolysis Test Results?: Preliminary Studies with NASA Axial Flow Pump. *Artif Organs* 18 (9), 1994, pp. 650–656.

6.2 The blood should be refrigerated between 2 to 8° C temperature. For blood transportation, the temperature should be also within the range of 2 to 8° C.

6.3 Refrigerated blood should be warmed to the physiological temperature, using a water bath of  $37 \pm 1^\circ \text{C}$  or other appropriate methods.

6.4 During warming of the blood, close attention should be given to micro air bubbles, and these air bubbles should be eliminated through the sampling port of the blood bag before starting the in vitro evaluation.

6.5 To accomplish the removal of particulate matter, microthrombus and aggregated platelets during priming of the test

circuit, a transfusion kit with a micro filter, 80  $\mu\text{m}$  pore size or less, should be used. As a quality control measure, any blood having free plasma hemoglobin of more than 20 mg/dL should not be used for the test. The inclusion of total blood hemoglobin and hematocrit data are recommended in addition to blood source screening. Proper physiological blood parameters should be maintained prior to and during testing (for example, pH, base excess, glucose concentration).<sup>3</sup>

## 7. Keywords

7.1 blood trauma; condition of test blood; index of hemolysis; source of blood donor

## APPENDIXES

### (Nonmandatory Information)

#### X1. CITRATE PHOSPHATE DEXTROSE ADENINE (CPDA1) SOLUTION USP

X1.1 63 mL CPDA1 solution USP is added for collection of 450 mL blood.

X1.2 Each 63 mL of CPDA1 contains 2 g of dextrose (monohydrate) USP, 1.66 g sodium citrate(dihydrate) USP, 188

mg citric acid (anhydrous) USP, 140 mg monobasic sodium phosphate (monohydrate) USP and 17.3 mg adenine USP. The pH of the solution may be adjusted with sodium hydroxide.

#### X2. HEPARIN

X2.1 500 mL of blood containing 2000 to 3000 USP units of heparin is utilized.

#### X3. RATIONALE

X3.1 The source of blood utilized for in vitro evaluation of blood trauma (that is, hemolysis caused by the blood pumps, due to the pump design, construction, and materials used)

substantially influences the results of the performance of these devices. Thus, a standardized blood source is required.

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